



Material - ASTM A487 12(A)

Standard Specification for Steel Castings Suitable for Pressure Service

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A487 / AA87M Steel Castings Suitable for Pressure Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 - 0.200	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.400 - 0.700		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.500 - 0.900		
Nickel	Ni %	0.600 - 1.000		
Molybdenum	Mo %	0.900 - 1.200		
Copper	Cu %	0.500 max.		
Vanadium	V %	0.030 max.		
Tungsten	W %	0.100 max.	Mechanical Properties Tensile Strength in Mpa 485 - 655 Yield Strength in Mpa 275 min. Elongation in % 20 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule -	
Other	Ot %	0.500 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J22000	UNS	USA	Casting
A487 12B	ASTM	USA	Casting
A217 WC5	ASTM	USA	Casting
SA-487 12A	ASME	USA	Casting
SA-487 12B	ASME	USA	Casting
SA-217 WC5	ASME	USA	Casting
A487 Grade 6N	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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